

| Sample Size Code Letter | | | | |
|-------------------------|--------------------------|-----|-----|-----|
| Quantity (Pieces) | Special Inspection level | | | |
| | S-1 | S-2 | S-3 | S-4 |
| 2-8 | A | A | A | A |
| 9-15 | A | A | A | A |
| 16-25 | A | A | B | B |
| 26-50 | A | B | B | C |
| 51-90 | B | B | C | C |
| 91-150 | B | B | C | D |
| 151-280 | B | C | D | E |
| 281-500 | B | C | D | E |
| 501-1200 | C | C | E | F |
| ≥1200 | C | C | E | F |

| Tightened Inspection Sampling Scheme | | | | | | | | | | | | | | | | | |
|--------------------------------------|--|--------------------------------|----|-----|----|-----|----|-----|----|----|----|----|----|----|----|----|----|
| Sample size code letter | Sample size | AQL (Acceptable Quality Level) | | | | | | | | | | | | | | | |
| | | 1.5 | | 2.5 | | 4.0 | | 6.5 | | 10 | | 15 | | 25 | | 40 | |
| | | Ac | Re | Ac | Re | Ac | Re | Ac | Re | Ac | Re | Ac | Re | Ac | Re | Ac | Re |
| A | 2 | | | | | | | ↓ | | | | | | ↓ | | 1 | 2 |
| B | 3 | | | | | ↓ | | 0 | 1 | | | ↓ | | 1 | 2 | 2 | 3 |
| C | 5 | | | ↓ | | 0 | 1 | | | ↓ | | 1 | 2 | 2 | 3 | 3 | 4 |
| D | 8 | ↓ | | 0 | 1 | | | ↓ | | 1 | 2 | 2 | 3 | 3 | 4 | 5 | 6 |
| E | 13 | 0 | 1 | | | ↓ | | 1 | 2 | 2 | 3 | 3 | 4 | 5 | 6 | 8 | 9 |
| F | 20 | | | ↓ | | 1 | 2 | 2 | 3 | 3 | 4 | 5 | 6 | 8 | 9 | 12 | 13 |
| G | 32 | ↓ | | 1 | 2 | 2 | 3 | 3 | 4 | 5 | 6 | 8 | 9 | 12 | 13 | 18 | 19 |
| H | 50 | 1 | 2 | 2 | 3 | 3 | 4 | 5 | 6 | 8 | 9 | 12 | 13 | 18 | 19 | ↑ | |
| Mark(s) | | | | | | | | | | | | | | | | | |
| ↓ | Use next sampling scheme, if sample size ≥ total quantity, total quantity will be inspected. | | | | | | | | | | | | | | | | |
| ↑ | Used last sampling scheme. | | | | | | | | | | | | | | | | |
| Ac | Acceptance Number | | | | | | | | | | | | | | | | |
| Re | Rejection Number | | | | | | | | | | | | | | | | |